



# Certificate

# in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles

The Company

with production site in

Kiepe Electric GmbH Kiepe- Platz 1 40599 Düsseldorf

has been certified in accordance with DIN 6701-2:2015 for the following area of validity:

Process Planning of bonded Parts Class A1 Purchase, Trade and Assembling of bonded Parts Class A1 Delegating of adhesive bonding work to third parties Class A1 Design with bonded Parts Class A3 Production of bonded Parts Class A3 Repairs of bonded Parts Class A3

Scope of certification	
Main function of the adhesive bond:	D, F, S
Surface treatments:	-
Adhesive groups:	SO, HU, AN
Test methods:	-
Mechanization level:	M
Supervisor in Charge:	Mr. René Langenbeck, born 1963-04-23 / EAE
Deputy supervisor:	Mr. Benjamin Kibies, born 1984-11-08, EAS
	Mr. Stephan Renner, born 1966-10-02, EAS
Remarks:	This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.
Certificate No.:	TC-K/6701/A1/F3-1/2023/411
Validity:	2023 March 29 <sup>th</sup> – 2026 February 18 <sup>th</sup>
Issued on:	2023 March 29 <sup>th</sup> 2023 April 21 <sup>st</sup>
Changed on:	2023 April 21 <sup>st</sup>

Thomas Richter, Head of the Certification Body





### Remarks

Classified bonded parts only have to be produced in the proven area:

- bonding room (04.0.08)
- paint booth coloring building 6

#### **General Regulations**

The new application hast to be submitted to the certification body at least two month before the certificate expires if the suitability of the user-company shall be certificated furthermore.

#### Changes within the time of valitity of the certificate

If the adress of the user-company or company site, the class of the certificate, supervisors of the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate. The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", " tests methods" and "degree of mechanisation". The certification body decides whether to check the changes on –site and whether it is necessary to change the certificate.

#### Withdrawal of the certification

Authority or the certification body can withdraw certification if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work (except for part class A3) as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work.
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

## Distribution

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